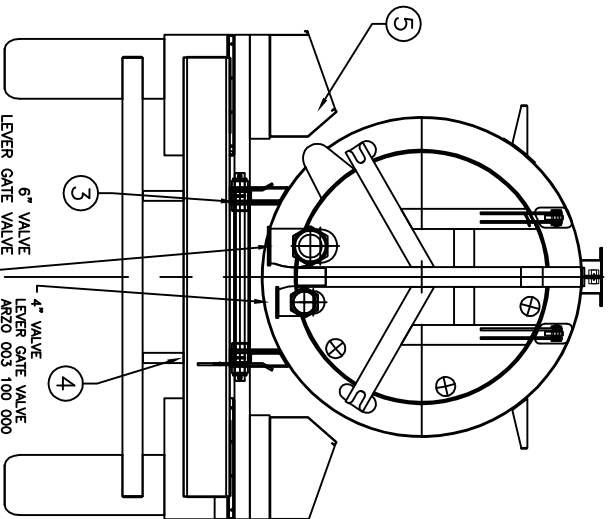
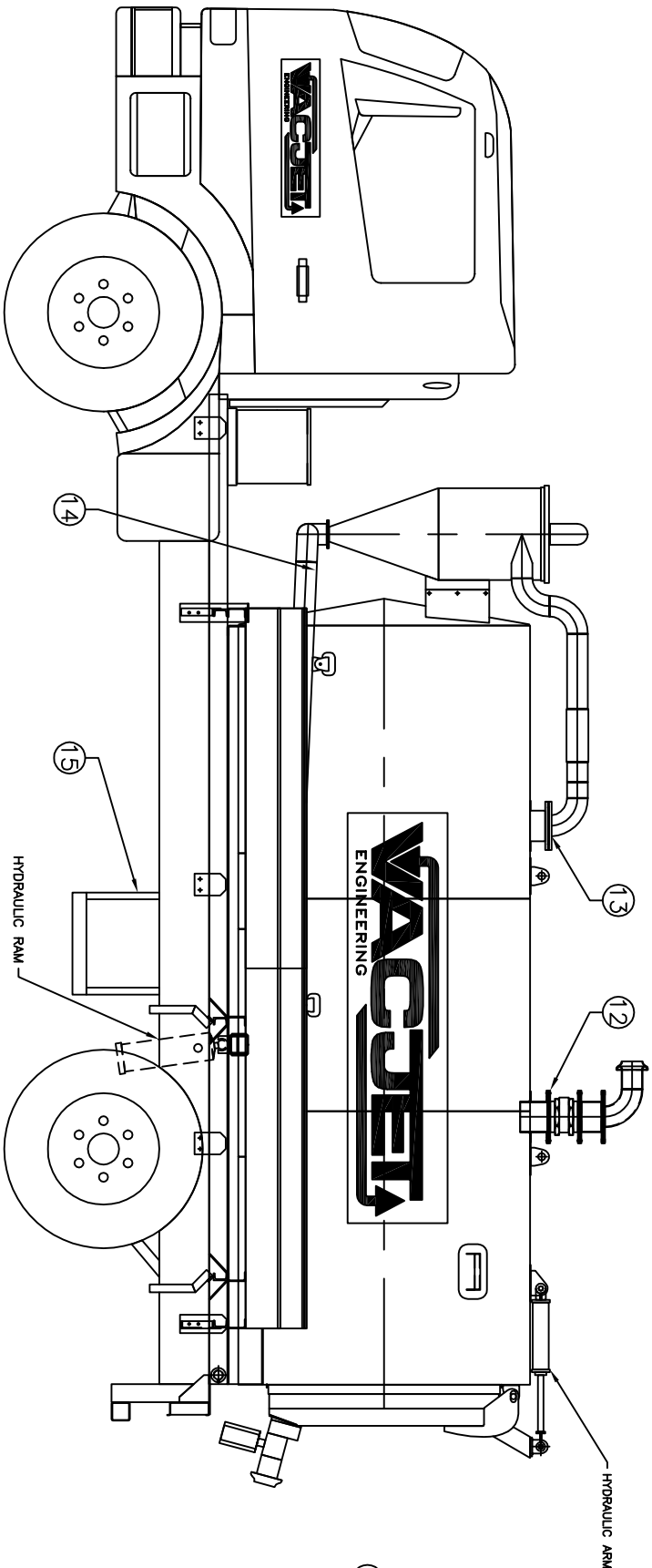
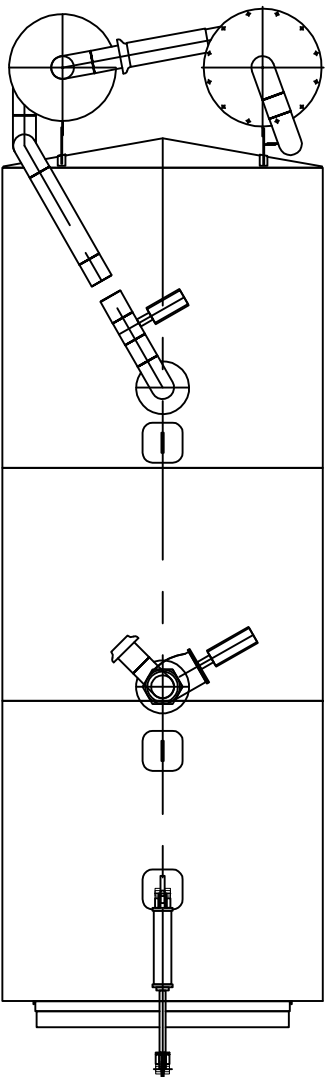
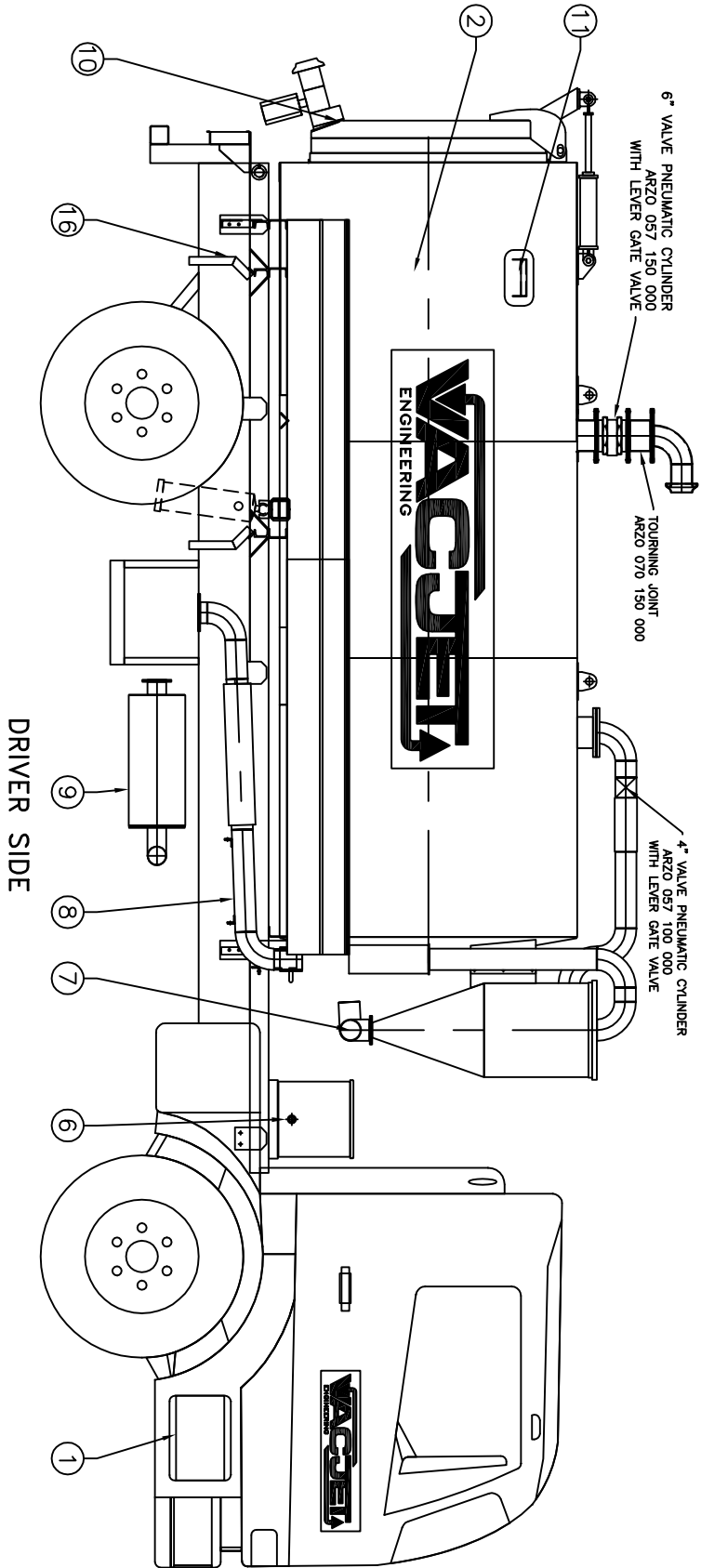




REFERENCE DRAWINGS

No.	QTY	MAT CODE	STOCK DESCRIPTION	DIMENSIONS	REFERENCE
1			TRUCK		UD 85
2			TANK DETAILS		90/11/2/1
3			SUB FRAME TO TRUCK		90/11/3/1
4			BUMPER		JVSTD-1021
5			HOSE TRAY		90/11/3/2
6			HYDRAULIC TANK		JVSTD-1017
7			CYCLONE LAYOUT		JVSTD-1026
8			PIPE BLOWER TO CYCLONE		JVSTD-1054
9			SILENCER		BOP
10			REAR DOOR ASSEMBLY		JVSTD-1028
11			REVOLVING LIGHT		JVSTD-1015
12			TOP FILL		JVSTD-1002
13			TOP OUTLET		JVSTD-1001
14			CYCLONE DRAIN PIPE		JVSTD-1037
15			BLOWER STAND		JVSTD-1019
16			MUDGUARD		JVSTD-1013

TECHNICAL DATA

VESSEL No.	P00000
INSPECTION AUTHORITY / AUTHORIZED INSPECTOR / No.	-----
DESIGN CODES/REGULATIONS	
DESIGN VACUUM	FULL VACUUM
OPERATING PRESSURE	000 kPa(g)
DESIGN TEMPERATURE (MAX./MIN.) / M.D.M.T.	50°C
CORROSION ALLOWANCE	NIL
HEAT TREATMENT (Inner Vessel)	NONE
LEAKAGE TEST	NO
CONTENTS / DESIGN SPECIFIC GRAVITY	
DESIGN LIQUID LEVELS	95%
TOTAL VOLUME (NOMINAL ±1%)	9000 Litre
FABRICATED MASS	3500kg
NET CAPACITY (MASS)	0000kg
TOTAL MASS	0000kg

NDE INNER VESSEL (NON DESTRUCTIVE TESTING)

TYPE	EXTENT	STAGE
VISUAL	100% ALL WELDS	BEFORE PAINTING
RADIOGRAPHY		
MPI	NONE	

PAINT SPECIFICATION

FRAME PREPARATION	SHOT BLASTED TO SA 2½
PAINT (FRAME) 1ST COAT	EPIWASH STRONTIUM DFT 35µm
OUTER TOP COAT: BLACK	PLASCOTHAINE 421 DFT 100µm
TANKS PREPARATION	SHOT BLASTED TO SA 2½
PAINT (TANK) 1ST COAT	EPIWASH STRONTIUM DFT 35µm
OUTER TOP COAT: WHITE	PLASCOTHAINE 421 DFT 100µm

DO NOT SCALE - IF IN DOUBT ASK

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GENERAL ARRANGMENT
9 000L~SUPERSUCKER

DRAWN	DATE	PAPER SIZE
RABUSSDULLE	13/03/2011	A1
CHECKED	SCALE	
	1:25	
DATE	CAD FILE NO.	DRAWING NO.
901111	90/11/1/1	0