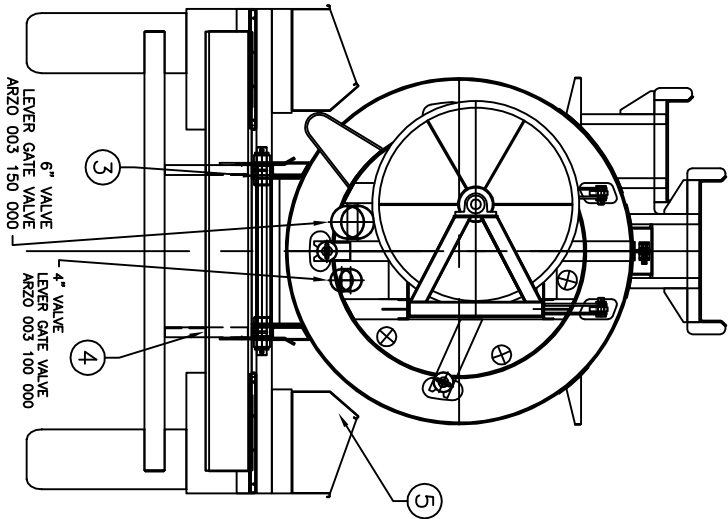
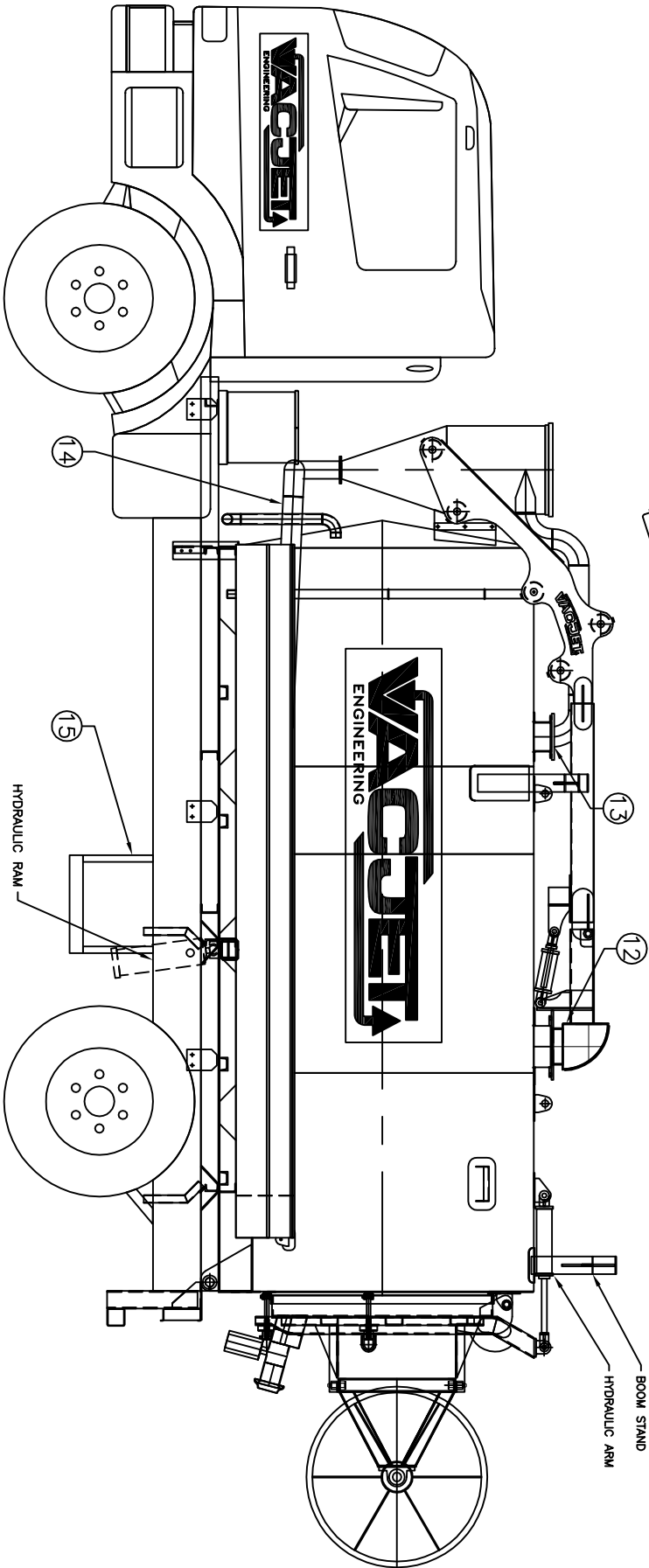
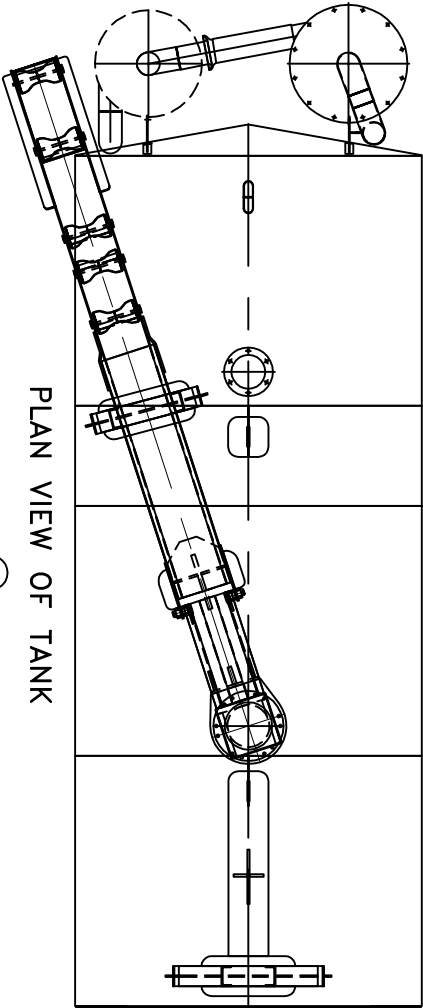
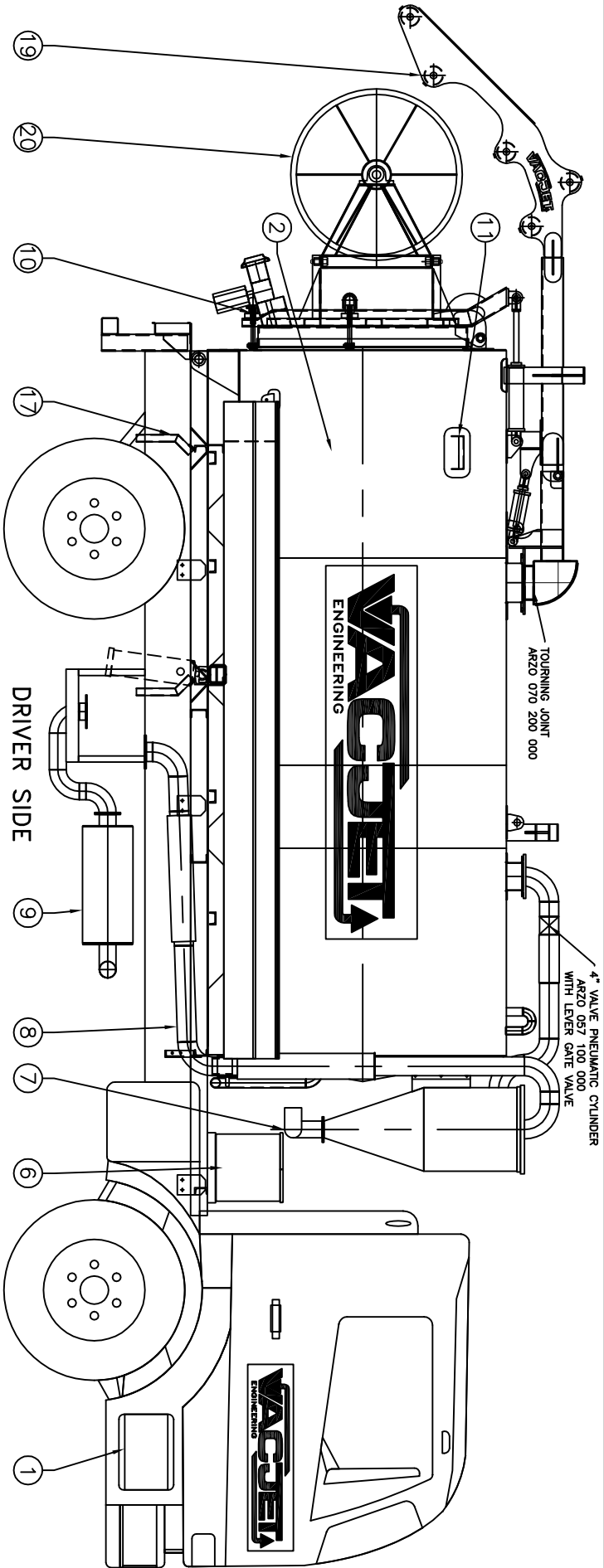




REFERENCE DRAWINGS

No. QTY	MAT CODE	STOCK DESCRIPTION	DIMENSIONS	REFERENCE
1		TRUCK		UD 90
2		TANK DETAILS		100/10/2/1
3		SUB FRAME TO TRUCK		100/10/3/1
4		BUMPER		JVSTD-1021
5		HOSE TRAY		100/10/3/2
6		HYDRAULIC TANK		JVSTD-1017
7		CYCLONE LAYOUT		JVSTD-10264
8		PIPE BLOWER TO CYCLONE		JVSTD-1054
9		SILENCER		JVSTD-1034
10		REAR DOOR ASSEMBLY		JVSTD-1028
11		REVOLVING LIGHT		JVSTD-1015
12		TOP FILL		JVSTD-1001A4
13		TOP OUTLET		JVSTD-1002
14		CYCLONE DRAIN PIPE		JVSTD-1036
15		BLOWER STAND		JVSTD-1050
16		PLATFORM		JVSTD-1023
17		MUDGUARD		JVSTD-1013
18		LADDER		JVSTD-1058
19		BOOM		JVSTD-1055
20		HOSE REEL		JVSTD-1038

TECHNICAL DATA

VESSEL No.	P00000
INSPECTION AUTHORITY / AUTHORIZED INSPECTOR / No.	-----
DESIGN CODES/REGULATIONS	
DESIGN VACUUM	FULL VACUUM
OPERATING PRESSURE	000 kPa(g)
DESIGN TEMPERATURE (MAX./MIN.) / M.D.M.T.	50°C
CORROSION ALLOWANCE	NIL
HEAT TREATMENT (Inner Vessel)	NONE
LEAKAGE TEST	NO
CONTENTS / DESIGN SPECIFIC GRAMTY	
DESIGN LIQUID LEVELS	95%
TOTAL VOLUME (NOMINAL ±1%)	6000 Litre WATER / 4000L WASTE
FABRICATED MASS	4000kg
NET CAPACITY (MASS)	0000kg
TOTAL MASS	0000kg

NDE INNER VESSEL (NON DESTRUCTIVE TESTING)

TYPE	EXTENT	STAGE
VISUAL	100% ALL WELDS	BEFORE PAINTING
RADIOGRAPHY		
MPI	NONE	

PAINT SPECIFICATION

FRAME PREPARATION	SHOT BLASTED TO SA 2½
PAINT (FRAME) 1ST COAT	EPWASH STIRONTIUM DFT 35µm
OUTER TOP COAT: BLACK	PLASCOTHRANE 421 DFT 100µm
TANKS PREPARATION	SHOT BLASTED TO SA 2½
PAINT (TANK) 1ST COAT	EPWASH STIRONTIUM DFT 35µm
OUTER TOP COAT: WHITE	PLASCOTHRANE 421 DFT 100µm

DO NOT SCALE - IF IN DOUBT ASK

THIS DRAWING AND INFORMATION IS THE PROPERTY OF VACJET AND IS NOT TO BE REVEALED TO ANY THIRD PARTY WITHOUT WRITTEN PERMISSION.



GENERAL ARRANGMENT

6 000L/4 000L~JV

REFERENCE DRAWINGS

REVISIONS

REVISIONS

DRAWING NO.	DESCRIPTION	REV	DATE	BY	DESCRIPTION	CHECKED.	REV	DATE	BY	DESCRIPTION	CHECKED.
		F					A				
		G					B				
		H					C				
		I					D				
		J					E				

DRAWN	DATE	PAPER SIZE
R.ROUSSDILLE	20/08/2012	A1
CHECKED	SCALE	
	1:25	
DATE	CAD FILE NO.	DRAWING NO.
1001011		100/10/1/1